



Lothar Walther, engineer, founded the company **LOTHAR WALTHER** on 1.7.1925 in Zella-Mehlis Thuringen. As the youngest son of Carl Walther, the founder of the world-famous gun factory, he grew up in a family which had been steeped in weapons manufacture for generations.

At that time, the towns of Zella-Mehlis and Suhl were the centres of the German gun industry.

The experience gained over many years of gun manufacture provided Lothar Walther with special expertise in the production of button-rifled barrels of the highest accuracy.

As a member of the German National Pistol Team, Lothar Walther won many German Championships and the bronze medal at the 1939 World Championships. Having always competed at the highest levels in international target shooting he had an intimate knowledge of the requirements of shooters.

After the Second World War and the associated move to Baden-Württemberg, Lothar Walther once again chanced a new start. From the beginning of the 60s he was supported in this by his sons. Klaus Walther, trained precision mechanic and master toolmaker, sports marksman and impassioned huntsman, he ran the company up to 1996.

Since 1995, the North American market is supplied by an independent company with headquarters in Atlanta, USA. Today, Dr. Frank Walther and Gerd Walther responsible for the fate of the company.



*Lothar Walther 1899 - 1983*

Equipped with the latest technical machinery,  
LOTHAR WALTHER currently manufactures

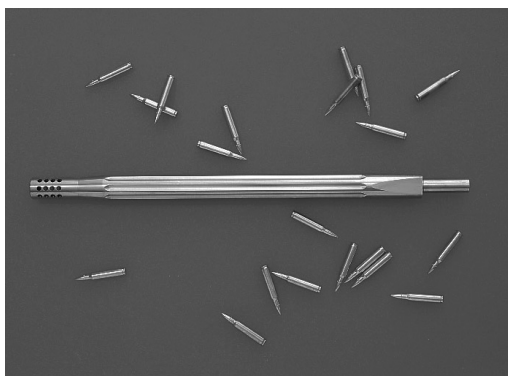
- button-rifled barrels  
from special gun steel and stainless steel, in more than  
240 different calibres for target shooting, hunting,  
muzzle-loading and air guns.

These barrels are made for the whole spectrum of shooting,  
encompassing shooters with modest requirements right through to  
those who wish to compete at the highest international level.

The production programme also includes:

- barrel adapters for both hunting and practising  
with pistols, revolvers, rifles and shotguns,
- fire weapon parts
- cartridge adapters, snapcaps
- Adapters for shotguns
- fine gun parts

**World Champions  
shoot with  
LOTHAR WALTHER  
gun barrels!**



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**custom made**

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**Minimum order value 50,- EUR**

## Muzzle brake

special rifle steel or  
stainless steel



Ø - has to be adapted to the caliber

D1	G	fits contour
Ø14,60mm	M12x1	#1200;...
Ø15,90mm	M14x1	#1300; #1500;...
Ø16,50mm	M15x1	#720; #722; #1400;...
Ø17,80mm	M15x1	#1450; #2100;...
Ø19,50mm	M18x1	#724;...
Ø21,20mm	M18x1	#2600;...
Ø22,00mm	M18x1	#752;...
Ø22,90mm	M18x1	#2300;...
Ø30,50mm	M22x1	#3300; #3400;...

**price Z5**

## AR15 GP-Line calibre .223 Rem (twist 8"=203 mm)

barrel for semi-automatic sporting rifle AR-15 made from special rifle steel are available from stock now. They are delivered, with the barrel extension mounted and the gas hole drilled in the correct position and have nitrogen-hardened surfaces.

**#6410**

length 14.5" (368 mm)

**price**



**G**

**#6420**

length 16.75" (425 mm)

**G**



**#6420-FLUTED**

length 16.75" (425 mm)

**I**



**#6430**

length 20" (508 mm)

**H7**



#600

**Barrel Blanks** for smokeless powder  
made from **special rifle steel**

calibre	external diameter mm	length mm	price
4 mm M 20 /No. 7 . . . . .	10	474	A
. . . . .	15	474	A
. . . . .	23	330	B
4 mm No. 12 . . . . .	30	330	B
5,6x50 Mag./R Mag. . . . .	10	755	B
. . . . .	17	620	B
. . . . .	23	650	C
. . . . .	30	655	D
5,45x39 . . . . .	30	655	D
5,6x52 R . . . . .	12	690	B
. . . . .	23	650	C
. . . . .	30	655	D
5,6x57/5,6x57 R . . . . .	23	650	C
. . . . .	26 ———	650	D
. . . . .	30 ———	605	D
. . . . .	30	655	D
6XC . . . . .	32	665	D
6 mm Flobert . . . . .	15	470	A
6 mm Rem. (.243-9") . . . . .	30/32	655/665	D
6 mm PPC (.243-14") . . . . .	30/32	655/665	D
6 PPC USA . . . . .	30	655	D
6 mm Norma BR (.243-8") . . . . .	30/32	655/665	D
. . . . .	32	765	F
6x70 R (.243-10") . . . . .	30/32	655/665	D
6x62 Freres . . . . .	30 ———	605	D
(.243-10") . . . . .	32	665	D
6,35 mm (.25 ACP) . . . . .	12	530	B
. . . . .	26	195	B
. . . . .	26	605	D
6,5x47 Lapua (.264-8") . . . . .	32	665	D
6,5x53 R Mannl./6,5x54 M.-Sch. . . . .	30	655	D
6,5x54 Mauser . . . . .	30	655	D
6,5x55 Schwed. . . . .	30	655	D
. . . . .	30	744	E
6,5x57/57 R/6,5x65/65 R . . . . .	30	665	D
6,5x68/68 R . . . . .	30	655	D

more barrel blanks, see page 16 "Custom Made"

**#600**

# **Barrel Blanks** for smokeless powder made from **special rifle steel**

calibre	external diameter mm	length mm	price
7,65 mm Browning (.32 ACP)	14	590	B
/7,65 Para / 7,63 Mauser	17	590	B
.....	26	195	B
.....	26	605	D
7x49 GJW .....	30	385	C
7x57/57 R/7x64/65 R....	26	725	D
.....	30	605	D
.....	30	655	D
.....	30	744	E
.....	32	665	D
7x66 SE vom Hofe. ....	30	655	D
7mm Rem. Mag./7mm Rem 08/7mm STW	32	655/665	D
7mm Weath. Mag. (.284-10")	30/32	655/665	D
7,5x55 Swiss Ord. GP 31 ..	30	800	E
7,62x25 Tokarev /7,62x39 .			
/7,62x54 R M.-Nagant. . .	30	655	D
..... <b>NEW</b>	32	813	F
7,65x53 Arg. ....	30	744	E
8,15x46 R      25 mm, octagon shape		750	F
.....	30	744	E
8x57 IS/8x57 IRS/8x64 S..	26	705/725	D
.....	30	605	D
.....	30	655	D
.....	30	744	E
(8mm - 10")...	32	665	D
8x68 S      .....	32	665	D
8,5x63 (.338-10") .....	30/32	605/665	D
9mm Flobert (shot) .....	23	655	C
9mm short (.380 ACP) .....	18	620	B
.....	30	235	B

more barrel blanks, see page 16 "Custom Made"

#600

**Barrel Blanks** for smokeless powder  
made from **special rifle steel**

calibre	external diameter mm	length mm	price
9 mm Para (Luger) . . . . .	18	620	B
(twist 250 mm) . . . . .	21	610	C
. . . . .	30	235	B
. . . . .	30	470	C
. . . . .	32	665	D
. . . . .	38/42	216	B
. . . . .	38/42	435	D
9 mm Para for lead target bullets	21	610	C
(twist 416 mm) . . . . .	30	235	B
9 mm Makarov . . . . .	30	655	D
9x57 . . . . .	30	655	D
9,3x57/9,3x62/9,3x64/9,3x74 R	30	605	D
. . . . .	30	655	D
. . . . .	30	744	E
. . . . .	32	665	E
9,3x72 R . . . . .	30	744	E
9,5x66 S.E. v. Hofe . . . . .	30	655	D
10 mm Auto . . . . .	38/42	435	D
10,3x60 R . . . . .	30	705	E
10,75x68/10,75x73 (.404 Riml. N.E.) . . . . .	30/32	655/665	D
12,7x70 Schüler/ .500 Jeffery	32	655	D
.17 Rem./ .17 HMR/.17 Mach 2	10	690	C
. . . . .	26	710	D
. . . . .	30	655	E
.204 Ruger 10" . . . . .	32	665	D
. . . . . 12" . . . . .	32	665	D
.22 smooth . . . . .	12	590	B
.22 l.r. for standard rifle	10	755	B
. . . . .	12	470	A
. . . . .	12	690	B
. . . . .	15	470	A
. . . . .	15	620	B
. . . . .	16	540	B
. . . . .	17	620	B
. . . . .	18	610	B
. . . . .	23	650	C
. . . . .	23	755	D
. . . . .	26	650	D
. . . . .	26	755	D
. . . . .	30	755	E
22 mm octagon shape		755	F
.22 short for rapid fire pistol .	23	305	B
.22 l.r. for free pistol . . . . .	23	305	B
.22 l.r. for standard pistol . . .	23	305	B
.22 l.r. for biathlon rifle . . . .	23	605	C

more barrel blanks, see page 16 "Custom Made"



#600

# **Barrel Blanks** for smokeless powder made from **special rifle steel**

calibre	external diameter mm	length mm	price
.22 Mag. ....	10	755	B
.....	12	605	B
.....	15	490	A
.....	17 ———	470	B
.....	17	615	B
.....	23	650	C
.....	26	755	D
.22 Hornet ....	10	755	B
.....	12	655	B
.....	17	620	B
.....	23	650	C
.....	30	655	D
.22-250 Rem./ .220 Swift/			
.224 Weath. Mag./ .225 Win.	23 ———	650	C
.....	26 ———	650	D
.....	30 ———	605	D
.....	30	655	D
.222 Rem./Rem.Mag(twist 320 mm)	10	755	B
.....	17	620	B
.....	23	650	C
.....	30	655	D
.223 Rem. (short-twist 178 mm=7")	32	665	D
.223 Rem. (Drall 305 mm=12")	10	755	B
.....	17	620	B
.....	23	650	C
.....	26	650	D
.....	30	655	D
.243 Win. ....	30	605	D
.....	30	655	D
.25-06 ....	30	655	D
.257 Roberts . . . . / .25 Rem.	30	655	D
.257 Weath. Mag. ....	30	655	D
.260. Rem. (264-9") . . . . .	32	665	D
.270 Win./Weath. Mag. . . .	30	655	D
.280 Rem. ....	30	655	D
.30 Carbine ....	17	590	B
.....	30	655	D

more barrel blanks, see page 16 "Custom Made"

**Barrel Blanks** for smokeless powder  
made from **special rifle steel**

#600

calibre	external diameter mm	length mm	price
.32 S & W long f. revolver . . . .	17	590	B
. . . . .	23	285	B
.32 S & W long f. pistol. . . . .	23	285	B
.308 Win. / .30 R Blaser /			
.300 Savage / .30-30 Win . .	30	605	D
. . . . .	30	655	D
. . . . .	30	744	E
. . . . .	32	766	F
.30-06 / .308 Norma Mag. /			
.300 Win. Mag. / .300 Weath. Mag.			
.300 H + H Mag. . . . .	30	605	D
. . . . .	30	655	D
. . . . .	30	744	E
.303 British . . . . .	32	665	D
.318 Riml. N. E. . . . .	30	655	D
.338 Win. Mag. / .338 Lapua Mag.			
.340 Weath. Mag. . . . .	30/32	655/665	D
.35 Wheelen . . . . .	30	655	D
.38 Spec. / .357 Mag. . . . .	18	620	B
. . . . .	21	610	C
. . . . .	30	235	B
. . . . .	30	470	C
. . . . .	32	665	D
. . . . .	42	216	B
.38-40 . . . . .	32	665	D
.38 Super Auto / .357 SIG. . . .	23	285	B
.38-55 twist 16" (.379-16") . . .	32	665	D
.375 H & H Mag. / .375 Win			
.375 WR / .378 Weath. Mag.	30/32	655/665	D
.40 S & W . . . . .	26	285	B
. . . . .	32	665	D
. . . . .	38/42	435	D
.404 Riml. N. E. . . . .			
(10,75x68/ 10,75x73) . . . . .	32	665	D
.416 Rigby . . . . .	32	665	D
.416 Weath. Mag. / Rem. Mag.	30/32	655/665	D
.425 WR . . . . .	32	665	D
.44 Rem. Mag / .44 Colt. . . . .	23	590	C
. . . . .	26	650	D
. . . . .	30	605	D
. . . . .	32	665	D
.444 Marlin . . . . .	30	655	D
.45 Colt / .45 ACP. . . . .	26	285	B
. . . . .	26	585	D
. . . . .	32	665	D
. . . . .	42	216	B
. . . . .	42	435	D
.450/.400 . . . . .	30	665	F
.45-70 . . . . .	30	755	E
. . . . .	32	900	F
.458 Win. Mag/.45 Blaser. . . .	32	665	D
.460 Weath. Mag. . . . .	30	665	D
.470 Nitro Express . . . . .	32	665	D
.50 A.E. . . . .	42	435	D
.500 Nitro Express . . . . .	32	665	D
.50 BMG (12,7x99)twist 381mm	42	915	G
.50 BMG (12,7x99)twist 241mm	42	915	G
.50 Sharps twist 10" . . . . .	32	715	E
.50 Sharps twist 26" . . . . .	32	915	F
.505 Mag. Gibbs . . . . .	32	665	D
.577/450 . . . . .	30	850	E
.577 N.E. . . . .	32	665	D
.585 Nyatti . . . . .	32	665	D
.600 N.E. . . . .	32	665	I

more barrel blanks, see page 16 "Custom Made"

#660

# Stainless Steel Barrel Blanks

for **smokeless powder**

calibre	external diameter mm	length mm	price
5,6x50 Mag. / R Mag. . . . .	23	725	E
.....	32	655	F
5,6x57 . . . . .	32	655	F
5,6x52 R . . . . .	23	725	E
.....	32	655	F
6XC . . . . .	32	715	G
6x70 R . . . . .	23	655	E
.....	23	725	E
6,5x55 Schwed. . . . .	32	655	F
6,5-284 F-Class Spec. twist 8,5" .	32	715	G
7mm Rem. Mag/ 7mm 08/ 7mm STW	32	655	F
7x57 / 57R / 7x64 / 65R..	32	655	F
7,65 mm = .32 ACP / 7,65 Para 18/23	605	D	
8x57 IS / IRS / 8x64 S . . . .	32	655	F
8x68 S . . . . .	32	655	F
9 mm Para = 9 mm Luger . . .	23	605	D
.....	32	665	F
.....	42	435	F
9,3x62 / 64 / 74 . . . . .	32	655	F
.17 Rem. / .17 HMR . . . . .	23	725	E
.....	26	655	E
.....	32	665	F
.204 Ruger 10" . . . . .	32	665	F
.204 Ruger 12" . . . . .	32	665	F
.22 l.r. (stainless rifle tube) . .	12	755	D
.....	23	665	D
.....	26	475	C
.....	32	665	F
.22 Mag. (stainless rifle tube)	12	755	D
.22 Hornet (stainless rifle tube)	12	755	D
.....	23	725	E
.....	32	655	F
.22-250 Rem. / .220 Swift / (.224-14")	32	655	F
.224 Weath. Mag. / .225 Win.	32	655	F
.222 Rem. / Rem. Mag. . . .	23	725	E
.....	32	655	F
.223 Rem. . . . .	23	725	E
.223 Rem. (.224-8") . . . . .	28	540	E
.223 Rem. (.224-12") . . . . .	32	665	F
.243 Win. (.243-10") . . . . .	32	665	F
.270 Win. . . . .	32	665	F
.30 Palma 13" twist . . . . .	32	775	G
.30 Palma 13,5" twist . . . . .	32	775	G
.308 Win. / .30 R Blaser /	32	655	F
.300 Savage / .30-30 Win.	32	655	F
.30-06 / .308 Norma Mag. .	32	655	F
.300 Weath Mag. /	32	655	F
.300 Win. Mag./ .300 H&H Mag.	32	655	F
.338 Win. Mag. (8,5x63) . .	32	655	F

more barrel blanks, see page 16 "Custom Made"

**Barrel Blanks** **Stainless Steel**  
for **smokeless powder**

#660

calibre	external diameter mm	length mm	price
38 Spec./ .357 Mag. . . . .	18/23	605	D
.....	32	185	B
.....	32	665	F
.375 H & H Mag (.375") . . .	32	665	F
.40 S & W . . . . .	42	435	F
.44 Rem. Mag. / .44 Colt . .	32	435	D
.....	32	665	F
.454 Casull . . . . .	42	435	F
.404 Riml. N. E. (10,75x68/ 10,75x73) . . .	32 ———	665	F
.458 Win. Mag. . . . .	32	655	F
.50 BMG . . . . .	42	915	I

more blanks see page 16

**Barrel Blanks** for **black powder**  
made from **special rifle steel**  
**cold drawn material octagon shape**

#640

calibre	external dimension mm	twist mm	length mm	price
.31	22 . . . . .	450	285	C
.36	22 / 25 . . .	450	285	C
.38	22 . . . . .	450	285	C
	25 . . . . .	1200	850	F
	28 . . . . .	1200	850	F
.41	22 . . . . .	450	285	C
	25 . . . . .	1200	850	F
.44	22 / 25 . . . .	450	285	C
.45	22 / 25 . . . .	450	285	C
	25 . . . . .	1200	850	F
	28 . . . . .	1200	750/850	F
.54	25 / 28 . . . .	1200	850	F
.58	28 . . . . .	1200	850	F

**Especially designed for long bullets (designated N5/N7)**

.38N5	25 . . . . .	508	850	F
.38N7	25 . . . . .	710	850	F
	28 . . . . .	710	850	F
.45N7	25 . . . . .	710	850	F
	28 . . . . .	710	850	F

**round material**

calibre	external diameter mm	twist mm	length mm	price
.31	Ø 23 . . . . .	450	435	B
.36	Ø 23 . . . . .	450	435	B
	Ø 38 . . . . .	450	435	D
.38	Ø 32 . . . . .	1200 ———	850	E
.44	Ø 22 . . . . .	450 ———	220	B
	Ø 22 . . . . .	450 ———	285	B
	Ø 25 . . . . .	450	285	B
.45	Ø 32 . . . . .	1200	850	E
.54	Ø 26 . . . . .	450	565	D
	Ø 32 . . . . .	1200	850	E
.58	Ø 32 . . . . .	1200	850	E

**Especially designed for long bullets (designated N7)**

.38N7	Ø 32 . . . . .	710	850	E
.45N7	Ø 32 . . . . .	710	850	E

Individual profiles or twists available on demand

## Barrel blanks for Air Gun

**#780**

made from **special rifle steel tubes**  
**standard profile:**

calibre .....	external diameter mm	length mm	price
4,5 (.177) .....	9/10/12		
.....	14/15/16	605	B
5,0 (.20) .....	12/15/16	605	B
5,5 (.22) .....	10/12/15/16/17	605	B
6,35 (.25) .....	12/15/16	605	B
7,62 (.30) .....	17	712	D
9,0 (.35) .....	18	712	D

made from **stainless steel**  
**standard profile**

4,5 .....	16	605	D
5,5 .....	18	605	D
6,35 .....	18	605	D

**polygon profile:**

4,5 Polygon. ....	10/12/16	605	B
5,5 Polygon. ....	16	605	B
6,35 Polygon. ....	16	605	B

choke price ..... Z2

other dimensions on request.

## Barrel Blanks with polygon profile special rifle steel

**#620**

for pistol and revolver	Ø mm	length	price
9 mm Para twist 250 .....	18	620	B
.....	32	605	E
.....	42	435	D
.38 Spez./ .357 Mag. twist 450...	18	620	B
.....	42	435	D
10 mm Auto .....	42	435	D
.40 S & W .....	42	435	B
.44 Mag. ....	42	435	D
.45 ACP .....	26	285	B
.....	42	435	D

for rifles

.308 .....	30	655	D
.30-06 .....	30	655	D
.223 Rem. (.224-7", 8", 9", 12") .....	33	665	D

**stainless**

**#666**

for pistol and revolver	Ø mm	length	price
9 mm Para .....	42	435	F
10 mm Auto .....	42	435	F
.38 / .357 .....	42	435	F
.40 S & W .....	42	435	F
.45 ACP .....	42	435	F

for rifles

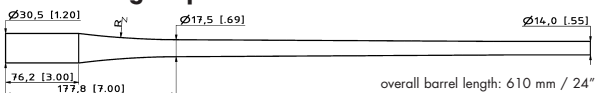
	Ø mm	length	price
.308 Win. ....	32	655	F
.30-06 .....	32	655	F
.223 Rem .....	32	665	F

# Custom made Gun Barrels

You can choose calibre, twist, contour, chamber, thread and muzzle  
**more available contours: [www.lothar-walther.de/114.php](http://www.lothar-walther.de/114.php)**

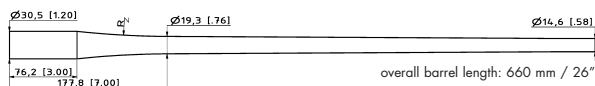
## #1100

### Feather Weight Sporter



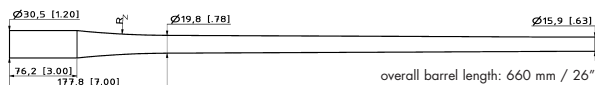
## #1200

### Light Weight Sporter



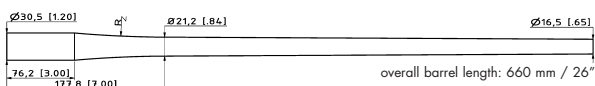
## #1300

### Standard Sporter



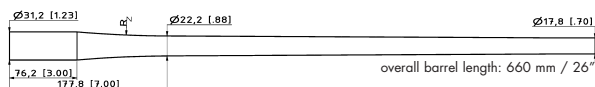
## #1400

### Heavy Weight Sporter



## #1450

### Super-Magnum Sporter



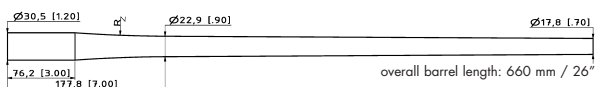
## #1500

### Bavarian Classic



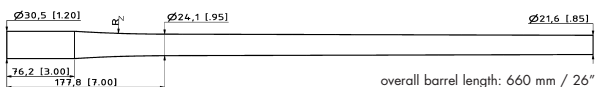
## #2100

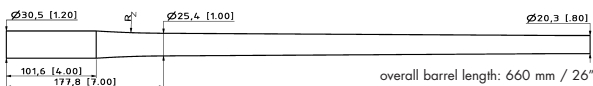
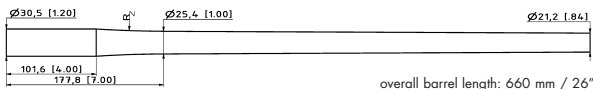
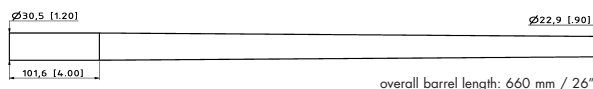
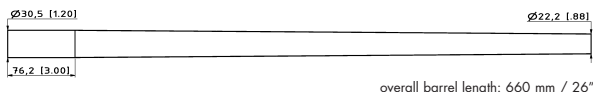
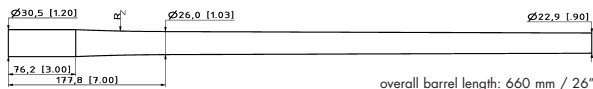
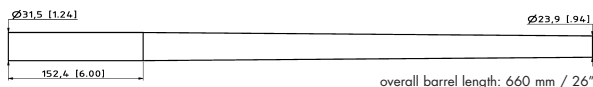
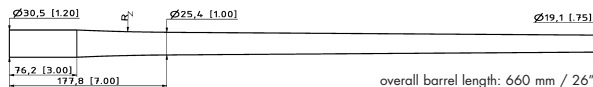
### Light Weight Varmint



## #2200

### Medium Weight Varmint



**#2230**
**Heavy Sporter Varmint**

**#2260**
**Remington Varmint**

**#2300**
**Bench Rest Light Varmint**

**#2340**
**Medium Target Varmint**

**#2400**
**Standard Heavy Varmint**

**#2500**
**Bench Rest Heavy Varmint**

**#3100**
**Light Weight Target**

**#3150**
**Hunter Class Target**


## #3200

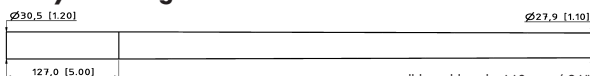
## Heavy Weight Target



overall barrel length: 660 mm / 26"

## #3250

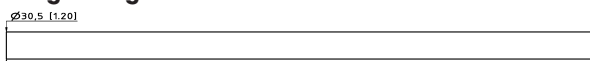
## Heavy Bull Target



overall barrel length: 660 mm / 26"

## #3300

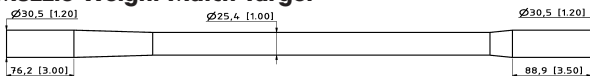
## Straight Target



overall barrel length: 660 mm / 26"

## #3400

## Muzzle Weight Match Target



overall barrel length: 660 mm / 26"

barrel blank  $\varnothing$  32 mm L = 665 mm  
special rifle steel or stainless steel

## calibre

.17 .....
.22 Rimfire .....
.204 Ruger .....
.224 .....
.224 Polygon .....
.243/6 mm.....
.25 .....
.264/6,5 mm.....
.270 .....
.284/7 mm.....
.30 .....
.30 Polygon .....
.312 .....
8 mm.....
.338 .....
.358 .....
9,3 mm.....
.375 .....
.379 .....
.416 .....
.423 .....
.428 .....
.458 .....
.510 .....

## twist

9", 10", 12"
16"
10", 12"
7", 8", 9", 10", 12", 14"
7", 8", 9", 12"
8", 9", 10", 12", 14"
10"
8", 9", 10"
10", 11" (6,8 Rem. SPC)
9", 10", 12"
8", 10", 11", 12", 14", 17"
10", 12"
16"
10"
10" (12" rifle steel)
12"
12"
12"
16"
14"
14"
20"
14", 18"
10"

## Prices

barrel blank .....	(665 mm)
barrel blank .....	(715 mm)
barrel blank stainless steel (665 mm)	
barrel blank stainless steel (715 mm)	
barrel blank stainless steel (813 mm)	

costs for contour .....
thread (System 98, Sako etc.).....
special thread.....
chamber .....
special chamber .....
muzzle.....
muzzle brakes (page 30).....
assembly (incl. muzzle thread).....
fluting .....
special match treatment .....

## price

D
E (not all calibres)
F
E+A
F+A
(.30-10",-12";.243-8";.264-8",9")
Z3
Z3
please inquire
C
D
Z2 (Match, ballig, 11° Varmint)
Z5
Z4
F
Z6

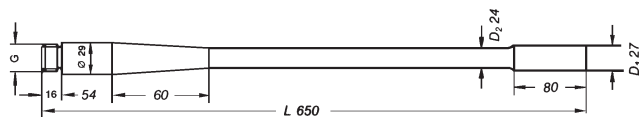


## LOTHAR WALTHER-match barrel

from **special rifle steel** or **stainless steel**

cal. 6mm Norma BR / 6mm PPC / 8x57 IS / .222 Rem / .308 Win

**LW match barrel - „mündungsverstärkt“** (muzzle weight contour)  
(for System 98, other calibres and threads are available on request)



#750

special rifle steel

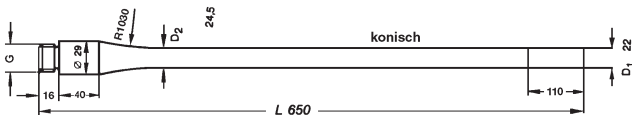
price G

#7505

stainless steel

price G

**LW match barrel - „Birnenform“** (conical contour)



#752

special rifle steel

price G

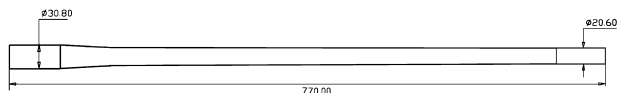
#7525

stainless steel

price G

## LOTHAR WALTHER Match Barrel „Palma“

made from **STAINLESS STEEL** - Cal. 308 Win. with special tight land and groove dimensions and 13" (330mm) twist without chamber



#7545

price I

## „Big bull“ stainless barrel

**calibre**

**twist**

.224 (5,56 mm) .....	7" 8" 9"
.243 (6 mm) .....	8" 9" 10" 14"
.264 (6,5 mm) .....	8" 9"
.284 (7 mm) .....	8" 9" 10"
.30 (7,62 mm) .....	9" 10" 12"
.338 (8,5 mm) .....	9" 10" 12"
.408 .....	13"

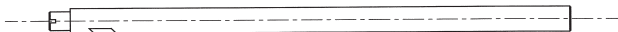
stainless steel, turned to  
Ø 1.65" (42 mm) and  
length = 32" (815 mm) without  
chamber or on request turned  
to a contour of your choice.

#7565

price I

## Ruger 10/22® target barrel

stainless steel, finished in the white including extractor and locking cut diameter  
Ø .920" (23,37 mm). Length L = 21,5" (546,1 mm)



caliber .22 l.r., .17 HMR  
.17 Mach 2

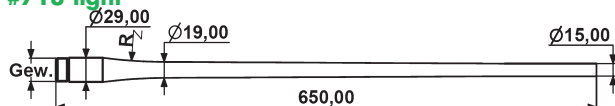
#7585

price G

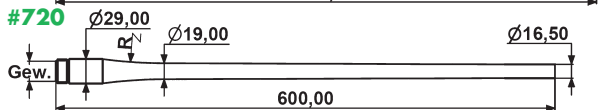
## Rifle Barrels finished in the white

hunting contours for Mauser 98 action

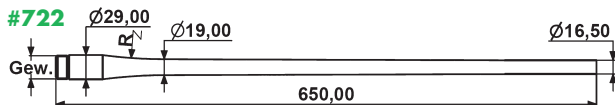
### #718 light



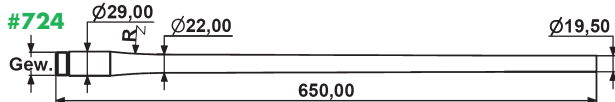
### #720



### #722



### #724



	#718		#720		#722		#724	
calibre	N	R	N	R	N	R	N	R
6,5x55	○	○	●	○	●	○	●	○
6,5x57	○	—	●	—	○	—	○	—
6,5x65	○	—	○	—	●	—	○	—
6,5x68	○	—	○	—	●	—	○	—
7x57 (7mm Mauser)	○	○	●	○	●	○	○	○
7x64	●	○	●	○	●	○	○	○
7mm Rem Mag.	○	○	○	○	●	○	○	○
7mm Rem 08	○	○	○	○	●	○	○	○
7,5x55	○	○	○	○	○	○	○	○
8x57IS (8mm Mauser)	●	○	●	○	●	○	○	○
8x68S	○	○	○	○	●	○	●	○
9,3x57	○	○	○	○	○	○	●	○
9,3x62	●	○	●	○	●	●	●	○
9,3x64	○	○	●	○	●	○	●	○
12,7x70 Schüler	—	—	—	—	—	—	●	—
.22-250 Rem.	○	○	●	○	●	○	○	○
.222 Rem.	○	○	●	○	○	○	○	○
.223 Rem.	○	○	●	○	○	○	○	○
.25-06 Rem.	○	○	○	○	●	○	○	○
.243 Win.	●	○	●	○	○	○	○	○
.270 Win.	○	○	●	○	●	○	○	○
.308 Win.	●	○	●	○	●	○	●	●
.30-06	●	○	●	○	●	●	○	○
.300 Win. Mag.	○	○	○	○	●	○	●	○
.300 H&H Mag.	○	○	○	○	●	○	○	○
.300 Weath. Mag.	○	○	○	○	●	○	○	○
.338 Win. Mag.	○	○	○	○	●	○	●	○
.375 H&H Mag.	○	○	○	○	●	○	○	○
.404 Rimles N.E.	○	○	○	○	○	○	●	○
.416 Rigby	○	○	○	○	○	○	●	—
.416 Rem. Mag.	○	—	○	—	○	—	●	—
.458 Win. Mag.	○	○	○	○	○	○	●	○
.500 N.E.	○	—	○	—	○	—	●	—

**N** = special rifle steel (34 CrNiMo6)

**R** = stainless steel (X20Cr13)

● = in stock, ready to ship

○ = possible item at extra cost

— = not available

price E

price G

price E+C / G+C

**options:** other threads and caliber possible at additional cost

see separate price sheet, please inquire for your dealer discount

## Lothar Walther Octagonal form

**SWA**

width between flats

**length**
**price**
**14 mm**
**600 mm**
**#7614**

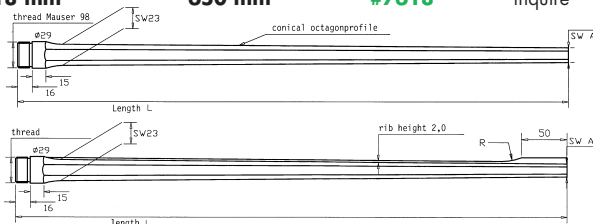
price

**16 mm**
**650 mm**
**#7616**

please

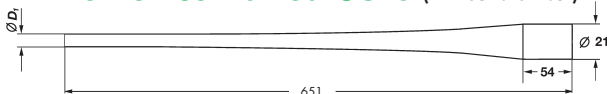
**18 mm**
**650 mm**
**#7618**

inquire



Tailored-made designs and special calibres possible. Please inform us about calibres and quantities and give us a drawing of the barrels external shape. You will then receive our detailed quotation.

## Rifled Barrels Finished in the White for Combined Guns (without chamber) #740



D1 = 10,5mm

.22 Hornet

5,6 x 50 R Mag.

6 x 70 R

6,5 x 57 R

7 x 57 R / 7 x 65 R

.308 Win./ .30 R Blaser

30-06

D1 = 11,00mm

8 x 57 IRS

8 x 75 RS

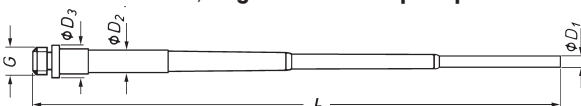
D1 = 13 mm

9,3 x 74 R

**price F**

Tailored-made designs and special calibres possible. Please inform us about calibres and quantities and give us a drawing of the barrels external shape. You will then receive our detailed quotation.

## Finished Barrels in Special Contours

 for Mauser 98 K action, **original Mauser step shape**

 $\varnothing D1 = 15,5\text{mm}$ ,  $\varnothing D2 = 23\text{mm}$ ,  $\varnothing D3 = 28,3\text{mm}$ ,  $G = 1,1'' \times 12 \text{ TPI } 55^\circ$ 
**L = 600 mm**
**#726**
**price E**

6,5x57

7x57/7x64

8x33

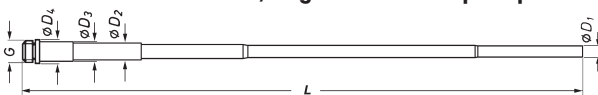
8x57 IS

.243 Win.

.308 Win.

.300 Savage

.30-06

**for Mauser rifle model 98, original Mauser step shape**

 $\varnothing D1 = 15,5\text{mm}$ ,  $\varnothing D2 = 23\text{mm}$ ,  $\varnothing D3 = 25\text{mm}$ ,  $\varnothing D4 = 28,5 \text{ mm}$ 
 $G = 1,1'' \times 12 \text{ TPI } 55^\circ$ 
**L = 740 mm**
**#728**
**price F**

8 x 57 IS = 8 mm Mauser

.308 Win.

6,5 x 55

**for rifle original Wehrmann-contour**
 $\varnothing D1 = 15,4 \text{ mm}$ ,  $\varnothing D4 = 28,1 \text{ mm}$ ,  $G = 1,1'' \times 12 \text{ TPI } 55^\circ$ 
**L = 742 mm**
**#730**
**price F**

calibre 8,15 x 46 R

**for rifle Carl Gustav model 96 original Swedish Mauser step shape**
 $\varnothing D1 = 15,5$ ;  $D2 = 24,5$ ;  $D4 = 28$ ; Gewinde = 0,980"-12 G

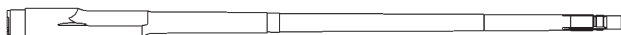
**#729**
**price F**
**L = 739 mm**, calibre = 6,5x55

other caliber possible (additional costs C)

**Finished Barrels for**

**Original Mauser Argentino**, length 740 mm **#732 price F**  
calibre 7,65 Arg.

**Gewehr 88**, length 740 mm **#734 price F**  
calibre 8 x 57 IS

**Match Barrel finished, for M1-Garand, Original- and Match contour**

cal. .270 Win, .30-06, .308Win, 7x64, 8x57JS and 9,3x62  
**price I**

**The legendary BISLEY VICE**

Originally designed for gunsmiths, the **BISLEY VICE** proved to be a very good solution for a wide range of applications for nearly all kinds of craftsmanship.

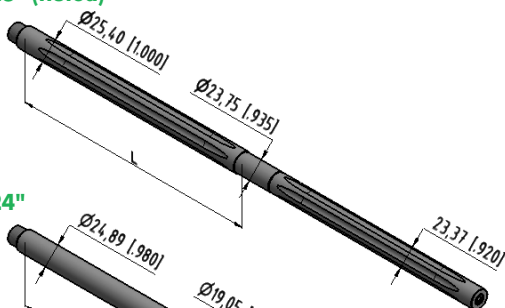
- mountable within seconds on all types of tables without tools
- rapidly lockable
- for firearms cleaning: stressing via cork jaws
- stressing of other parts: via steel jaws
- revolving and clamp able at any angular position (screen)
- handy and transportable (only 1.8 kg)

**price E**

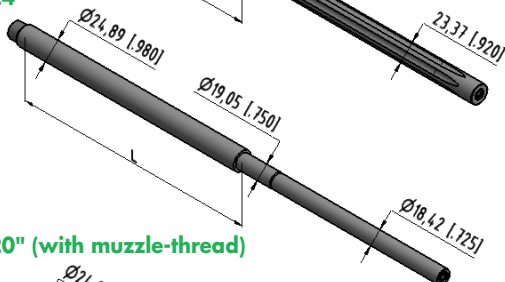
## barrels for AR-15 sporting rifle

The barrels can be manufactured for most common models. See [www.lothar-walther.de/486.php](http://www.lothar-walther.de/486.php) there you find all our proposed standard contours. Here some examples:

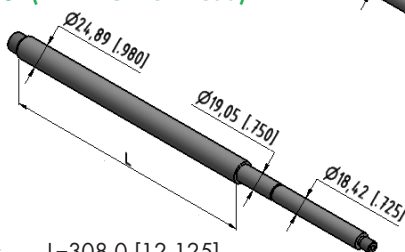
### #6200 - 26" (fluted)



### #6100 - 24"



### #6100 - 20" (with muzzle-thread)



rifle length: L=308,0 [12.125]

mid-length: L=222,2 [8.750]

carbine length: L=171,5 [6.750]

- calibre: all
- material: stainless steel or special rifle steel
- barrel length: can be specified

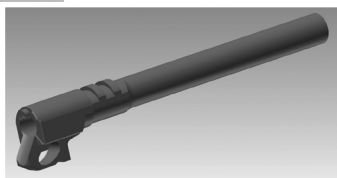
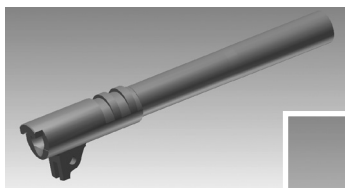
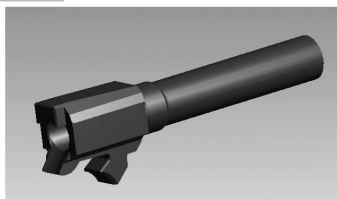
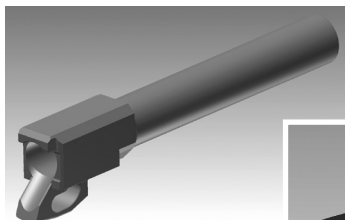
changed or other contours, flutings,... can be specified.



	price
barrel blank (up to 665mm) .....	D
barrel blank stainless (up to 665mm ) .....	F
contour.....	Z3
contour + „barrel extension“ .....	H5
contour + „barrel extension“ + gas hole .....	H5 + Z3
barrel extension .....	Z4
thread (AR15) .....	Z3
muzzle (Match, sporting, 11° Varmint) .....	Z2
muzzle-thread .....	Z4
chamber.....	C
fluting .....	F
spezial match treatment.....	Z6

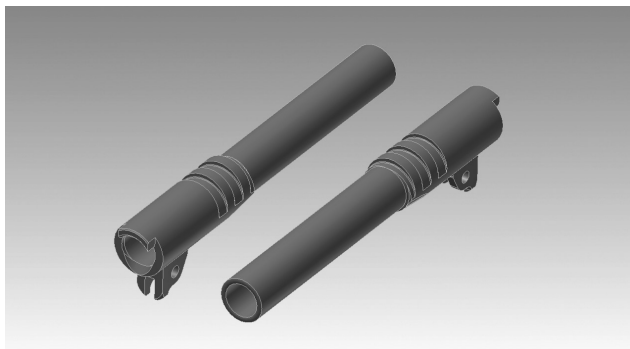
## Pistol barrel in special production

For all common pistol calibres available (7,65mm, 9mm Luger, .40S&W, 45AC Petc.) in series production (minimum quantity approx. 50 pc.). We can work from your drawings as well as from provided sample barrels (most common models possible).



## LOTHAR WALTHER Pistol barrels for Colt Government 1911

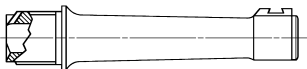
Classic drop in barrel without ramp including chamber cal. .45ACP standard barrel length 5", finished in the white.

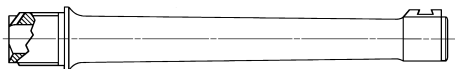


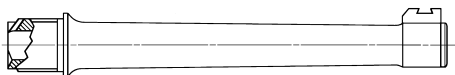
## LOTHAR WALTHER pistol barrels für Luger 08 finished in the white (without chamber) (thread length: 19 mm) - Calibre 9 mm Para

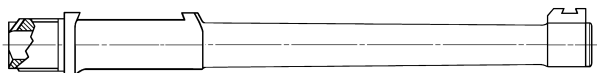
### available models:

**price**
**Standard** length 100 mm

**E**

**Standard long** length 150 mm

**F**

**Marine** length 150 mm

**F**

**Artillerie** length 200 mm

**on request**


## Barrel Blank for Shotgun

**price D**

for shotgun gauge 12, 16 und 20 (full- and half-choke available)

## Barrel Blank for Shotgun, turned

price on request



external diameters and lengths can be specified

## additional services

(minimum order value 50,- EUR)

**price**

### in special- and single production

chamber cal. 4mm - .22 Mag.

Z5

chamber for pistol/revolver

Z5

chamber for rifles

C

special chamber

D

shorten of barrel blanks/finished barrels

on inquiry

special match treatment

Z6

(for finished barrels possible only)

special twist

on inquiry

turning according drawing

on inquiry

fluting

F

standart threads 98, Sako

Z3

special threads

on inquiry

**please send in sample of barrels or actions dismantled only.**

see separate price sheet, please inquire for your dealer discount

Improve your skill with inexpensive small calibre ammunition by use of

**BARREL Adapters**

In just a few minutes, and without tools, a gun can be converted into a smaller calibre, which enables it to be used both indoors and outdoors for training or blinking with less expensive ammunition.

**#470**



**Calibre 4 mm M 20  
Centerfire Barrel Adapter**

Available for all revolvers

- Cal.:** .32 S & W Long      .44 Magnum  
.38 S & W      .45 Colt  
.38 Spec. / .357 Mag.



**attention:** with barrel insert built in,  
never use original ammunition

**price Z7**

add. auxiliary cartridge price Z2

The insert comes with six auxiliary cartridges, ejector rod and cleaning brush.

**When ordering, please state pistol or revolver model,  
calibre, barrel length and article no.**

**#2172**



**Revolver Barrel Adapter  
Cal. .22 l. r. or .22 short Rimfire**



With six insert shells, spanner, ejector rod, hook, cleaning brush

- cal. .22 l. r.**      in the calibres  
.38 Spec./ .357 Mag.  
.44 Magnum  
.45 Colt

- cal. .22 short**      in calibre  
.38 S & W

**attention:** with barrel insert built in,  
never use original ammunition

**price Z7**

add. auxiliary cartridge price Z2



**#99**

## Adapters for Rifles

For shooting less powerful, inexpensive cartridges in guns chambered for high-performance cartridges. The less powerful cartridge is very useful for inexpensive practice, blinking and for taking small game which would be ruined when the high-velocity cartridge is used.


**fires**

 Cal. **.22 L.r.**


in one of the following cal.

5,6 x 50 Mag.  
 5,6 x 50 R Mag.  
 5,6 x 52 R  
 5,6 x 57  
 5,6 x 57 R  
 5,6 x 61  
 5,6 x 61 R  
 .220 Swift  
 .22-250  
 .221 Rem.  
 .222 Rem.  
 .222 Rem. Mag.  
 .224 Weath. Mag.

**fires**

 Cal. **.22 Mag.**


in one of the following cal.

5,6 x 50 Mag.  
 5,6 x 50 R Mag.  
 5,6 x 52 R  
 5,6 x 57  
 5,6 x 57 R  
 5,6 x 61  
 5,6 x 61 R  
 .220 Swift  
 .22-250  
 .222 Rem.  
 .222 Rem. Mag.  
 .224 Weath. Mag.

**fires**

 Cal. **.22 Hornet**


in one of the following cal.

5,6 x 50 R Mag.  
 5,6 x 52 R  
 5,6 x 57  
 5,6 x 57 R  
 5,6 x 61  
 5,6 x 61 R  
 .220 Swift  
 .22-250  
 .224 Weath. Mag.


**fires**

 Cal. **.7,65 mm** Browning

in one of the following cal.

.30-06  
 .30-30  
 .300 Win. Mag.  
 .300 Weath. Mag.  
 .300 H & H Mag.  
 .303 British  
 .308 Win.  
 7,62 x 54 R Moisin-Nagant

**fires**

 Cal. **.30 Carbine**

in one of the following cal.

.30-30  
 .300 Win. Mag.  
 .300 Weath. Mag.  
 .303 British  
 .308 Win.  
 .30R Blaser  
 .30-06

**fires**

 Cal. **.32 S & W long**

in one of the following cal.

8 x 57 IS  
 8 x 57 IRS

**fires**

 Cal. **.32 H & R Mag.**

in one of the following cal.

8 x 57 IS  
 8 x 57 IRS

**fires**

 Cal. **.45 Colt**

in one of the following cal.

.460 Weath. Mag.

**price Z5**

#270



## 4 mm Adapters for Rifle Calibre

The insert, by virtue of its own self-contained barrel, enables the 4 mm M 20 centerfire cartridge to be fired from any rifle, and is manufactured for most of the German and International calibres from 5,6 x 50 R through to 10,75 x 68 and from .22 Hornet through to .600 N.E.

**price Z5**

#431



## Rifle Barrel Adapter Cal. .22 I.r. Rimfire



With firing transmission, ejector rod, cleaning brush. For magazinerifles and combined rifles for target shooting. Range 10 meters.

in the calibres:	8 x 57 IS	.30 R Blaser
7 x 57	8 x 57 IRS	.308 Win.
7 x 64	8 x 68 S	.30-06
7 x 57 R	9,3 x 62	.300 Win. Mag.
7 x 65 R	9,3 x 64	.300 Weath. Mag.
7 mm Rem. Mag.	9,3 x 72 R	.338 Win. Mag.
7,5 x 55 Schweiz. Ord.	9,3 x 74 R	.375 H & H Mag.
7,62 x 54 R.M.N.	.270 Win.	.458 Win. Mag.
		.500 N.E.

**price Z5**

#2470

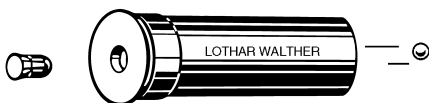
## 4 mm Calibre Shotgun Practice Unit



Shotgun practice indoor and outdoor. The shotgun practice target can be used. Range 5 meter.

Not for pump guns usable.

Calibre	from bore (gauge) size
4 mm M 20 centerfire	16 20 36 (.410)

**price Z5**

## Despatcher for the Smaller Predators

A rifled barrel adapter, with a pelt preserving small calibre bullet, for the short-range despatch of smaller predators caught in snares or netting (burrow trapping). Can be carried in the pocket, like a cartridge, ready loaded for speedy chambering and discharge.

**#186**

Shoots Cal. 6,35 mm from shotgun barrel 12 bore (gauge)  
16 bore (gauge)  
20 bore (gauge)


**price Z5**
**#185**

or Cal. .22 l.r. from shotgun barrel 12 bore (gauge)  
16 bore (gauge)  
20 bore (gauge)


**price Z5**
**#1851**

or Cal. .22 Magnum from shotgun barrel 12 bore (gauge)  
16 bore (gauge)  
20 bore (gauge)


**price Z5**
**#184**

or Cal. 6,35 mm from revolvers Cal. .38 Special/  
.357 Mag.  
.44 Rem. Mag.  
.45 Colt


**price Z4**
**#183**

or Cal. .22 l.r. from revolvers Cal. .38 Special/  
.357 Mag.  
.44 Rem. Mag.  
.45 Colt


**price Z4**
**#182**

## Injured Game (Hoofed) Despatcher

For the speedy despatching of shot-injured hoofed game without carcass damage. Rifled barrel insert manufactured in accordance with paragraph 19 of the Federal German Hunting Association Regulations. Shot dispersion 35 mm at 5 meters shooting distance. Can be carried in the pocket, like a cartridge, ready loaded for speedy chambering and discharge.



Shoots Cal. .38 Special  
from 12 bore (gauge)  
from 16 bore (gauge)  
from 20 bore (gauge)


**price Z5**

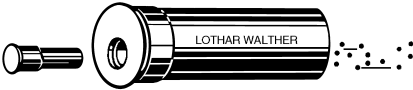
**Adapters for Shotgun**

#2370

For outdoor shotgun practice using empty tin cans either standing, rolled, thrown or swinging. The short safe range, 5 to 10 meters, causes no disturbance to hunting grounds. Also for pest control.

Calibre	from bore (gauge) size
6 mm with shot	12 16 20 28
6 mm double charge	
with shot .22 long shot	
9 mm with shot	16 20
9 mm double charge with shot	

**price Z5**



#2570

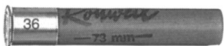
**Adapters for Shotgun**



cal. 12 to cal. 16/20/36 (.410) shot



cal. 16 to cal. 20/36/ (.410) shot



cal. 20 to cal. 36/ (.410) shot

shooting results in 12/16/20 are about the same as for the original size.

Cal. 12 to 16 to 20	to 36 (.410) Shot
Cal. 16..... to 20	to 36 (.410) Shot
Cal. 20.....	to 36 (.410) Shot

**price Z3**

**Dummy cartridge (for training purposes)**

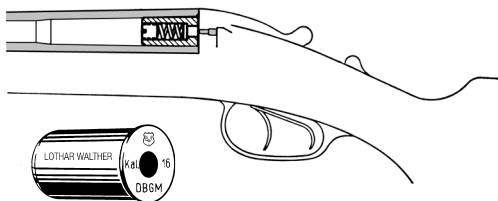
in calibre 9 mm Luger, .223 Rem

other calibres possible

**#971**

## Snap Cap (German reg. patent) DBGM

buffer cartridge to protect the firing pin



for **shotgun** Cal.: 10 bore (gauge) 20 bore (gauge)  
 12 bore (gauge) 28 bore (gauge)  
 16 bore (gauge) 36 bore (gauge) (.410)

**EUR\* Z1**

**#97**

 For **rifle** cal.:

4,6 x 30	7 mm 08 Rem.	.22 Hornet	.308 Win.
5,6 x 50/R	7 mm Rem. Mag.	.222 Rem.	.30-06
5,6 x 52 R	7 mm Weath. Mag.	.223 Rem.	.338 Win. Mag.
5,6 x 57	7,5 x 55	.243 Win.	.340 Weath. Mag.
5,6 x 57 R	8 x 57 IS	.25-06	.35 Whelen
6 mm PPC (USA)	8 x 57 IR	.257 Weath. Mag.	.358 Win.
6,5 x 55 SM	8 x 57 IRS	.270 Weath. Mag.	.375 H & H Mag.
6,5 x 57	8 x 68 S	.270 Win.	.375 Weath. Mag.
6,5 x 57 R	8 x 75 RS	.280 Rem.	.416 Rigby
6,5 x 65 R	9,3 x 62	.300 Win. Mag.	.458 Win. Mag.
7 x 57	9,3 x 64	.300 Weath. Mag.	.45-70
7 x 57 R	9,3 x 72 R/74 R	.300 H & H Mag.	
7 x 64	10,3 x 60 R	.470 N. E.	
7 x 65 R	.22 l.r.	.30-30 Win.	


 For **pistol and revolver**

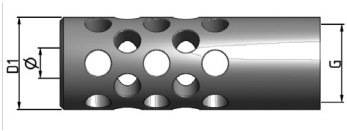
<b>cal.:</b>	.22 l.r.	.32 S & W u. S & W long
	.22 Magnum	.357 SIG
	7,65 mm Browning	.38 Spec./ .357 Mag.
	9 mm Parabellum	.38 S & W
	10 mm Auto	.40 S & W
	.45 ACP	.44 Rem. Mag.
	454 Casull	.45 Colt
		50 AE

**price Z1**

other calibres available  
 minimum quantity 20 pieces

**Muzzle brake**

special rifle steel or  
stainless steel



Ø - has to be adapted to the caliber

D1	G	fits contour
Ø14,60mm	M12x1	#1200;...
Ø15,90mm	M14x1	#1300; #1500;...
Ø16,50mm	M15x1	#720; #722; #1400;...
Ø17,80mm	M15x1	#1450; #2100;...
Ø19,50mm	M18x1	#724;...
Ø21,20mm	M18x1	#2600;...
Ø22,00mm	M18x1	#752;...
Ø22,90mm	M18x1	#2300;...
Ø30,50mm	M22x1	#3300; #3400;...

**price Z5**

**SALUT-ADAPTER**

**#980**

**for shotgun**

calibre 20  
to calibre 9 mm Knall (.380)  
(packed in a set of 2 pc.)



**price Z2**

**Barrel Warranty**

The firm of **LOTHAR WALTHER Precision Tool Manufacture GmbH**, 89551 Königsbrunn, Germany hereby warrants that its gun barrels and gun barrel blanks have been manufactured in accordance with the relevant guidelines on the Firearms Act and have left our premises in perfect condition.

After assembly, each barrel, in conjunction with the statutory regulations in Germany, the regulations laid down for testing gun barrels (CIP standard), must be presented to a Firearms Office for testing and the initial firing, which must be carried out there. In countries which do not have similar regulations or which do not belong to the CIP, the testing and initial firing must be carried out in accordance with the principles of the German and CIP regulations. A copy of these are available upon request.

Following the above mentioned testing, only newly manufactured ammunition may be used and no guarantee can be accepted for hand-loaded, reloaded or re-manufactured ammunition. This includes surplus ammunition or any ammunition that contains defects, known or unknown. Furthermore, the barrel must be kept clean at all times. Any alterations made to the barrel after manufacture shall void our manufacturer's warranty. We should emphasize that any gun is a dangerous weapon and should consequently be handled with care. The user and those nearby must take the appropriate measures to ensure that others can never be put at risk. This naturally includes protection for eyes and ears. Guns should never be pointed, aimed or fired at people. Representations made by persons other than the manufacturer do not constitute a part of this guarantee.

Since some gun barrels are designed for a particular purpose, the use of these barrels for a purpose different than originally intended could cause an unsafe situation. Before using any gun barrels for a different purpose, the manufacturer must be consulted as to its safe use.

Should a defect occur nevertheless, the barrel must be returned to the manufacturer, postage prepaid. The liability of the manufacturer is limited only to the replacement or repair of the barrel and is at its discretion.

**LOTHAR WALTHER Feinwerkzeugbau GmbH**

**Direction of fire: big chamfer is the chamber side**

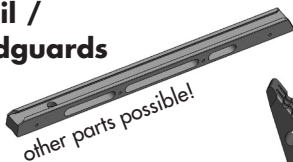
see separate price sheet, please inquire for your dealer discount

## gunparts

**action**



**U-rail /  
handguards**



other parts possible!

**butt plate**



on request in series (minimum order quantity is necessary)

## What can we do for you?

### Deep Hole Drilling

We can do deep hole drilling diameters 3mm to 20 mm with a max. length of 1000 mm.

### CNC-Machining

We are specialist in turning and milling long (up to 1000 mm) and thin parts.

### Straightening of long parts

We have experience in straightening long shafts and tubes of any kind with diameters up to 80 mm and lengths over 1500 mm.



## Warning! Safety Instructions!

Safety regulations for the use and handling of LOTHAR WALTHER products.

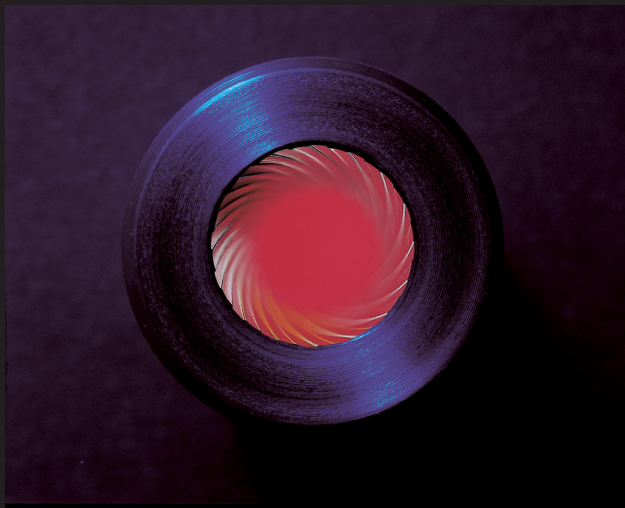
Observe that the safety regulations that apply for the use of barrel inserts, adapters for shots and rifles, pistols and revolvers and crossbows, are exactly the same as those that apply for the use of original weapons loaded with original ammunition.

They are not to be used for aiming at or shooting at human beings.

All products manufactured by LOTHAR WALTHER are to be used solely and exclusively for hunting activities or at specific and approved shooting stands.

Firing and handling of any LOTHAR WALTHER products, whose use is restricted exclusively to shooting stands, is to be accomplished with outmost caution and care and not to take place anywhere else other than the approved shooting stands.

Any products which are intended for hunting are only to be used for hunting activities. Again, every precaution, care and safety measure must be taken, so that no human being can come to harm at any time.



The company **LOTHAR WALTHER**, now in the hands of the third generation, is run by the engineer Dr. Frank Walther and master craftsman Gerd Walther. Before taking up their management positions, both gained extensive experience and acquired a diversity of skills working in different companies both in Germany and abroad. Their major focus is on a balanced integration of the most modern engineering with the manual skills of well-trained specialist staff. Lothar Walther supplies customers in the hunting and target gun industry in over 50 countries.

**LOTHAR WALTHER**  
**the name for gun barrels**  
**throughout the world**

**LOTHAR WALTHER**®

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**Paul Reusch Straße 34**  
**D-89551 Königsbronn**  
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